# ANTIRUST

**Product code No.**

<table>
<thead>
<tr>
<th>Color</th>
<th>Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>White</td>
<td>270-000</td>
</tr>
<tr>
<td>Red oxide</td>
<td>270-001</td>
</tr>
<tr>
<td>Grey</td>
<td>270-002</td>
</tr>
</tbody>
</table>

**Product Description**

Synthetic primer for protecting interior and exterior metal objects against rust.

**Suggested uses**

For painting house railings, houses and other steel structures.

## Technical data

**Color**

- Red oxide, gray.

**Gloss at 60ºC**

- Matt.

**Solid content by volume**

- 45%

**Recommended dry film thickness**

- 35 microns.

**Calculated spreading rate** *(sq. m/liter)*

- 12.8.

**Recommended thinner**

- Tambour Mineral spirit or thinner 18.

**Touch dry** *(2 hours)*

**Hard coat** *(8 hours)*

**Dry to recoat** *(16 hours)*
Storage

- **Shelf life**
  24 Months.

Surface preparation and specification

- Clean off any grease or dirt. Remove rust and flaky material by mechanical or chemical means. Neutralize remaining rust with Tambour Rust Converter (R.C.T.) code number 687-050.

Paint application

<table>
<thead>
<tr>
<th>Method</th>
<th>Pressure (atm.)</th>
<th>Nozzle Orifice</th>
<th>Thinner</th>
<th>Thinning Volume (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Brush/roller</td>
<td>5</td>
<td></td>
<td>Mineral spirit</td>
<td>5%</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Tambour</td>
<td></td>
</tr>
<tr>
<td>Regular spray</td>
<td>3-4</td>
<td>1.6</td>
<td>18</td>
<td>20%</td>
</tr>
<tr>
<td>Airless spray</td>
<td>4-5</td>
<td>0.018'/30º-60º</td>
<td>18</td>
<td>5-10%</td>
</tr>
</tbody>
</table>

Cleaning thinner

- Tambour mineral spirit.

Application remarks

- Stir well before application and while painting.

Caution

- Any work that includes application and use of this product shall be performed according to the applicable Safety, Health and Environmental regulations. Read the safety precautions and the warnings specified in the Safety Data Sheet, available at Tambour Safety Department and indicated on the product's label.
- Keep away from fire and sparks. Inedible. Provide adequate ventilation of the work space. Use appropriate protective means, as indicated in the Safety Data Sheet.
- Do not inhale fumes when spraying this product.

Warning

- Never mix this material with others when not specifically recommended by us.

General comments

- Data presented here is based on our best knowledge and experience. We reserve the right to update and/or alter it without prior notice. Achievement of the best desired results is subject to proper application in strict conformance to our instructions and safety measures. Before application, the user should verify that the product is indeed designed for the intended usage and that the surfaces to be painted are properly prepared, and are suitable for the product’s application.

* Practical spreading rate can vary, depending on the surface, the application mode, the painter’s skill and weather conditions at the site. Assume approximately 75% of the calculated spreading rate.

** At 25ºC and 65% relative humidity.